

Material Safety Data Sheet

Metglas® 2605 HB1 & HB1M Iron Based Alloy

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Metglas® 2605 HB1M Iron Based Alloy

OTHER/GENERIC NAMES: Metglas® HB1M
HB1M is a magnetic component of the following:
Metglas® HB1M Transformer Core

PRODUCT USE: Manufacture of electric transformers

MANUFACTURER: Metglas®, Inc.
440 Allied Dr.
Conway, SC - 29526

FOR MORE INFORMATION CALL:
(Monday-Friday, 8:00am-5:00pm)
1-800-581-7654

IN CASE OF EMERGENCY CALL:
(24 Hours/Day, 7 Days/Week)
1-800-581-7654 or Chemtrec 1-800-424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>INGREDIENT NAME</u>	<u>CAS NUMBER</u>	<u>WEIGHT %</u>
Boron	7440-42-8	1 - 10
Iron	7439-89-6	85 - 95
Silicon	7440-21-3	1 - 10

Trace impurities and additional material names not listed above may appear in Section 15 toward the end of the MSDS. These materials may be listed for local "Right-To-Know" compliance and for other reasons.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: A silver to gray metallic foil. As shipped, the primary hazard is the sharp edges of the product. If melted in a fire, toxic fumes may be released.

POTENTIAL HEALTH HAZARDS

This material is non-hazardous as shipped. Potential health hazards are related to dusts, vapors and fumes that may be generated during grinding, sanding, cutting and/or welding.

SKIN: No health hazard but handling of sharp edges may cause cuts.

EYES: Not a normal route of entry. Solid particles generated by grinding and sanding may cause irritation.

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INHALATION: Vapors and fumes resulting from the grinding, sanding, cutting and/or welding of this material are harmful if inhaled. Symptoms may include irritation of throat and respiratory tract.

INGESTION: Not a route of entry.

DELAYED EFFECTS: Repeated inhalation of vapors and fumes may result in toxic effects to the lungs. Cobalt and cobalt compounds and nickel and nickel compounds have caused cancer in laboratory animals and should be treated as 'possible' carcinogens. At present there is no reliable evidence that cobalt or nickel metal has caused cancer in humans. Long term nickel exposure may affect kidney function.

Health Rating (HMIS): Health: 1 Fire: 0 Reactivity: 0 Special: None

4. FIRST AID MEASURES

SKIN: Wash hands with soap and water.

EYES: For irritation caused by particles of dust flush eyes with running water. Seek medical assistance if irritation persists.

INHALATION: Remove to fresh air immediately. If breathing is difficult, get immediate medical assistance. Oxygen may be given by a person trained and qualified to administer it.

INGESTION: Not a route of entry.

ADVICE TO PHYSICIAN: Treat symptomatically.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

FLASH POINT: None

FLASH POINT METHOD: Not applicable

AUTOIGNITION TEMPERATURE: Not applicable

UPPER FLAME LIMIT (volume % in air): Not applicable

LOWER FLAME LIMIT (volume % in air): Not applicable

FLAME PROPAGATION RATE (solids): Not determined.

OSHA FLAMMABILITY CLASS: None

EXTINGUISHING MEDIA:

Use any standard agent for surrounding fire but flooding amounts of water is recommended if the metallic ribbon starts to burn.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

Product may burn if involved in a structural fire.

SPECIAL FIRE FIGHTING PRECAUTIONS/INSTRUCTIONS:

Toxic and irritating vapors may be released if the product melts (Melting Point is 1,133-1,178°C) or burns in a fire. Use self-contained respiratory protection.

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6. ACCIDENTAL RELEASE MEASURES

IN CASE OF SPILL OR OTHER RELEASE:

Material is shipped as an article. Pick up and place into proper storage. Use caution in handling as edges are very sharp.

Spills and releases may have to be reported to Federal and/or local authorities. See Section 15 regarding reporting requirements.

7. HANDLING AND STORAGE

NORMAL HANDLING: (Always wear recommended personal protective equipment.)

Handle with care. Edges of material are very sharp.

STORAGE RECOMMENDATIONS:

Inside storage is recommended in a facility that will protect the product from physical damage. Prevent contamination from foreign material. (Do not exposure to moisture or any other substance.)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS:

Use mechanical ventilation when cutting, grinding, sanding and/or welding product.

PERSONAL PROTECTIVE EQUIPMENT

SKIN PROTECTION:

Wear cut-resistant gloves.

EYE PROTECTION:

Wear safety glasses when grinding, sanding, cutting and/or welding product.

RESPIRATORY PROTECTION:

If necessary to meet exposure limits listed in section 8, wear an air-purifying respirator during grinding, sanding, cutting and/or welding activities.

ADDITIONAL RECOMMENDATIONS:

A safety shower, eyewash or another source of running water should be available in areas where grinding, sanding, cutting and/or welding operations take place.

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EXPOSURE GUIDELINES

<u>ELEMENT NAME</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER LIMIT</u>
Cobalt (possible trace impurity)	0.02 mg/m ³ (TWA)	0.1 mg/m ³ (TWA)	*End of shift: 15 ug/l - urine 1 ug/l - blood
Iron	5 mg/m ³ (TWA) as iron oxide	10 mg/m ³ (TWA) as iron oxide fume	None
Nickel (possible trace impurity)	1.5 mg/m ³ (TWA) inhalable fraction	1 mg/m ³ (TWA)	None
Silicon	10 mg/m ³ (TWA)	15 mg/m ³ (TWA) as total dust. 5 mg/m ³ (TWA) as respirable dust.	None

* = Biological Exposure Index (ACGIH).

OTHER EXPOSURE LIMITS FOR POTENTIAL DECOMPOSITION PRODUCTS:

None

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE:	A shiny silver to gray metallic ribbon.	
PHYSICAL STATE:	Solid	
MOLECULAR WEIGHT:	Metal alloy mixture	
CHEMICAL FORMULA:	Metal alloy mixture	
ODOR:	None	
SPECIFIC GRAVITY (water = 1.0):	7.10 -7.40	
SOLUBILITY IN WATER (weight %):	None	
pH:	Not applicable	
VAPOR PRESSURE:	Not applicable	
VAPOR DENSITY (air = 1.0):	Not applicable	
EVAPORATION RATE:	Not applicable	COMPARED TO:
% VOLATILES:	None	
FLASH POINT:	None	

(Flash point method and additional flammability data are found in Section 5.)

10. STABILITY AND REACTIVITY

NORMALLY STABLE? (CONDITIONS TO AVOID):

Normally stable.

INCOMPATIBILITIES:

Product can be attacked by moisture and corrosive materials.

HAZARDOUS DECOMPOSITION PRODUCTS:

Toxic vapors and metallic fumes may be released if melted or ignited in a fire (see section 3).

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HAZARDOUS POLYMERIZATION:

Not applicable.

11. TOXICOLOGICAL INFORMATION

IMMEDIATE (ACUTE) EFFECTS:Iron: LD₅₀ (oral, rat) 30 g/kgSilicon: LD₅₀ (oral, rat) 3.16 g/kg**DELAYED (SUBCHRONIC AND CHRONIC) EFFECTS:**

Silicon: Repeated inhalation of silicon may cause lung effects.

OTHER DATA:

None

12. ECOLOGICAL INFORMATION

Not anticipated to present an ecological hazard.

13. DISPOSAL CONSIDERATIONS

RCRA**Is the unused product a RCRA hazardous waste if discarded?** No**If yes, the RCRA ID number is:**

OTHER DISPOSAL CONSIDERATIONS: Observe all Federal, State, and Local Environmental regulations. Some local regulations may restrict disposal of metallic waste based on composition. Recycling of metallic products is recommended where recycling programs are available.

The information offered here is for the product as shipped. Use and/or alterations to the product such as mixing with other materials may significantly change the characteristics of the material and alter the RCRA classification and the proper disposal method.

14. TRANSPORT INFORMATION

US DOT PROPER SHIPPING NAME: Not regulated**US DOT HAZARD CLASS:** Not regulated**US DOT ID NUMBER:** Not regulated

For additional information on shipping regulations affecting this material, contact the information number found in Section 1.

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15. REGULATORY INFORMATION

TOXIC SUBSTANCES CONTROL ACT (TSCA)

TSCA INVENTORY STATUS: An article manufactured from ingredients listed on the TSCA Inventory.
OTHER TSCA ISSUES: None

SARA TITLE III/CERCLA

"Reportable Quantities" (RQs) and/or "Threshold Planning Quantities" (TPQs) exist for the following ingredients.

<u>ELEMENT NAME</u>	<u>SARA/CERCLA RQ (lb)</u>	<u>SARA EHS TPQ (lb)</u>
Nickel (possible trace impurity)	100	None

Spills or releases resulting in the loss of any ingredient at or above its RQ requires immediate notification to the National Response Center [(800) 424-8802] and to your Local Emergency Planning Committee.

SECTION 311 HAZARD CLASS: Not hazardous as shipped.

SARA 313 TOXIC CHEMICALS:
 The following elements are SARA 313 "Toxic Chemicals".

<u>ELEMENT NAME</u>	<u>COMMENT</u>
Cobalt (possible trace impurity)	CAS number 7440-48-4 0.2 maximum wt %
Nickel (possible trace impurity)	CAS number 7440-02-0 0.2 maximum wt %

STATE RIGHT-TO-KNOW

In addition to the ingredients found in Section 2, the following are listed for state right-to-know purposes.

<u>ELEMENT NAME</u>	<u>WEIGHT %</u>	<u>COMMENT</u>
Cobalt (possible trace impurity)	0.2 max	Listed as California Proposition 65 carcinogen.
Nickel (possible trace impurity)	0.2 max	Listed as California Proposition 65 carcinogen.

Trace elements which can be found on one of the OSHA designated carcinogen lists are shown below.

<u>TRACE ELEMENT (not intentionally added)</u>	<u>NTP STATUS</u>	<u>IARC STATUS</u>	<u>OSHA LIST</u>
Cobalt (possible trace impurity)	None	2b - possible carcinogen	None
Nickel (possible trace impurity)	Suspect carcinogen	2b - possible carcinogen	None

ADDITIONAL REGULATORY INFORMATION:
 None

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WHMIS CLASSIFICATION (CANADA):

Not a controlled product. Basis: Product as shipped.

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

FOREIGN INVENTORY STATUS:

Article: Ingredients are listed on Canadian DSL and European EINECS.

16. OTHER INFORMATION

CURRENT ISSUE DATE: 8/17/2011

PREVIOUS ISSUE DATE: 10/1/2010

CHANGES TO MSDS FROM PREVIOUS ISSUE DATE ARE DUE TO THE FOLLOWING:

New MSDS.

OTHER INFORMATION: Contact Metglas®, Inc. if you have specific questions regarding the handling of or applications for this product.